



A. SCOPE AND APPLICATION

The machine guarding safety program establishes the requirements and procedures



- (7) Maintenance/Repairs
 - a. Use only manufacturer approved parts and maintenance processes to service and repair machinery.
 - b. Resolve machine guarding issues and ensure all guards are used as prescribed by the manufacturer.

D. COMMON HAZARDS

Below is a list of common safety hazards associated with the operation of machinery:

- a. Point of operation
- b. Nip points
- c. Kickbacks
- d. Electrical cables/cords being damaged or strained
- e. Electrical breakers
- f. Loose materials and debris in the work area

E. TRAINING

1. Operators shall complete designated training courses.
2. New operators shall receive instruction and hands-on practice if needed, for tools and machinery that will be operated.
3. Trainee practice sessions will only occur under the direct control, and evaluate competency.
4. Operators should demonstrate proficiency before authorization is given to work unsupervised.
5. Refresher training may be required when:
 - a. Operators have been observed using tools and machinery in an unsafe manner.
 - b. Operators have been involved in an accident or near-miss incident.
 - c. Procedure, tools or machinery changes occur that could affect work operations.



F. DEFINITIONS

1. Point of operation ±the area on a machine where work is actually performed upon the material being processed.
2. Nip points ±Created when rotating parts come in contact with or close proximity to other parts.
3. Kickbacks ±Occurs when a blade catches the product and throws it back towards the operator.
4. Transverse motion ±A movement in a straight or continuous line causing a pinch or shear point.