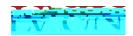


A. SCOPE AND APPLICATION

The machine guarding safety program establishes the requirements and procedures



(7) Maintenance/R epairs

- a. Use only manufacturer approved parts and maintenance processes to service and repair machinery.
- b. Resolve machine guarding issues and ensure all guards are used as prescribed by the manufacturer.

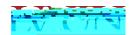
D. <u>COMMON HAZARDS</u>

Below is a list of common safety hazards associated with the operation of machinery:

- a. Point of operation
- b. Nip points
- c. Kickbacks
- d. Electrical cables/cords being damaged or strained
- e. Electrical breakers
- f. Loose materials and debris in the work area

E. TRAINING

- 1. Operators shall complete designated training courses.
- 2. New operators shall receive instruction and hands-on practice if needed, for tools and machinery that will be operated.
- 3. Trainee practice sessions will only occur under the direct VXSHUYLVLRQ RID ³GHVLJQDWHG SH WHA, RQ´ZKR control, and evaluate competency.
- 4. Operators should demonstrate proficiency before authorization is given to work unsupervised.
- 5. Refresher training may be required when:
 - a. Operators have been observed using tools and machinery in an unsafe manner.
 - b. Operators have been involved in an accident or near-miss incident.
 - c. Procedure, tools or machinery changes occur that could affect work operations.



F. <u>DEFINITIONS</u>

- 1. Point of operation _the area on a machine where work is actually performed upon the material being processed.
- 2. Nip points ±Created when rotating parts come in contact with or close proximity to other parts.
- 3. Kickbacks ±Occurs when a blade catches the product and throws it back towards the operator.
- 4. Transverse motion ±A movement in a straight or continuous line causing a pinch or shear point.